



METAL PRIMER

Developed in Germany

FUNCTION

A one coat primer for bonding chloroprene and polysulfide compounds to metals or fabric. Excellent environmental resistance including water oils and solvents.

PROPERTIES

Color	→	Dark grey
Density	→	0,910 + 0,010 Kg/l
Viscosity (No. 2 Zahn Cup)	→	51 seconds
Brookfield Viscosity	→	90 + 20 mPa.s @ 23 °C
Solid content	→	28 + 1,5 %
Shelf life at (23°C)	→	12 months
Flash point	→	-1.1°C
Environmental resistance	→	Oil, water and solvents

DIRECTIONS FOR USE

May be applied by brushing, dipping, spraying, or roller coating. Stir thoroughly before use, preferably with a high-speed propeller type agitator. Stir while adding diluents.

Must be applied to clean metal surfaces, preferably grit blasted and solvent degreased. Allow film to dry for 30 - 45 minutes before using. Coated parts which are stored must be kept free of contamination.

SPRAY APPLICATION

Dilute, using equal parts by volume a blend of MIBK or MEK and Xylene to a Zahn Cup number 2 viscosity of 20-22 seconds. Approximate ratio: 2-parts (by volume) TRS Metal Primer to 1-part (by volume) solvent blend.

DILUENTS

Aromatic solvents, ketones, or mixtures thereof.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation. Repeated contact may cause skin irritation. This material is harmful or fatal if swallowed.

If swallowed, do not induce vomiting, but contact physician immediately.

Our technical advice - whether verbal, in writing or by the way of trials - is given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. It does not release you from the obligation to test the products supplied by us as to their suitability for the intended processes and uses.

The applications, use and processing of the products are beyond our control and, therefore, entirely your own responsibility. If, despite this, liability should be established for any damage, it will be limited to the value of the goods delivered by us and used by you. We will, of course, provide products of consistent quality within the scope of our General Conditions of Sale and Delivery.



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